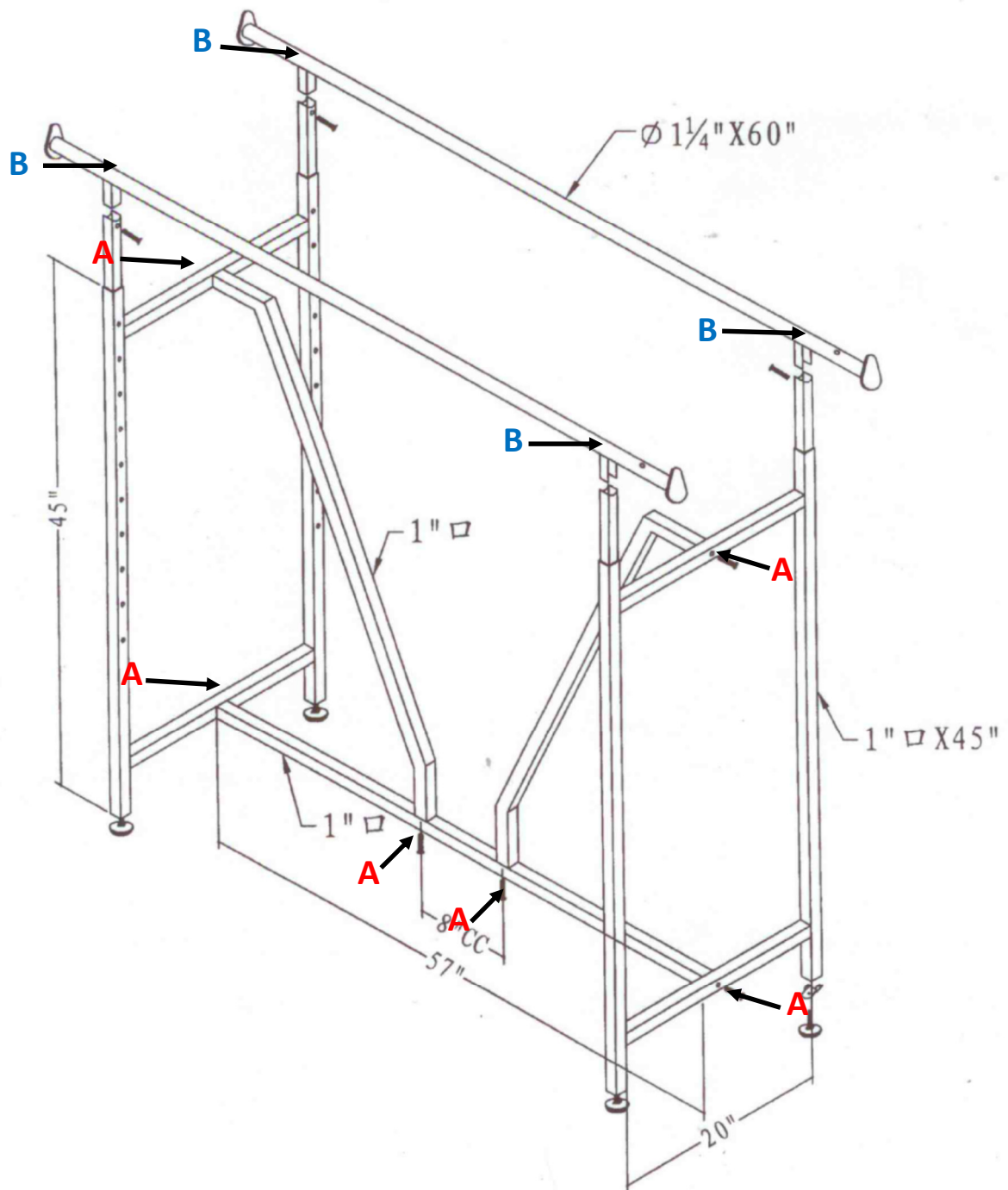
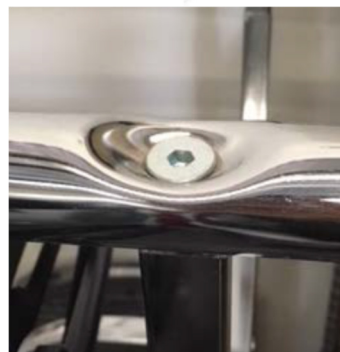


Assembly Instructions for the Parallel Straight Rack

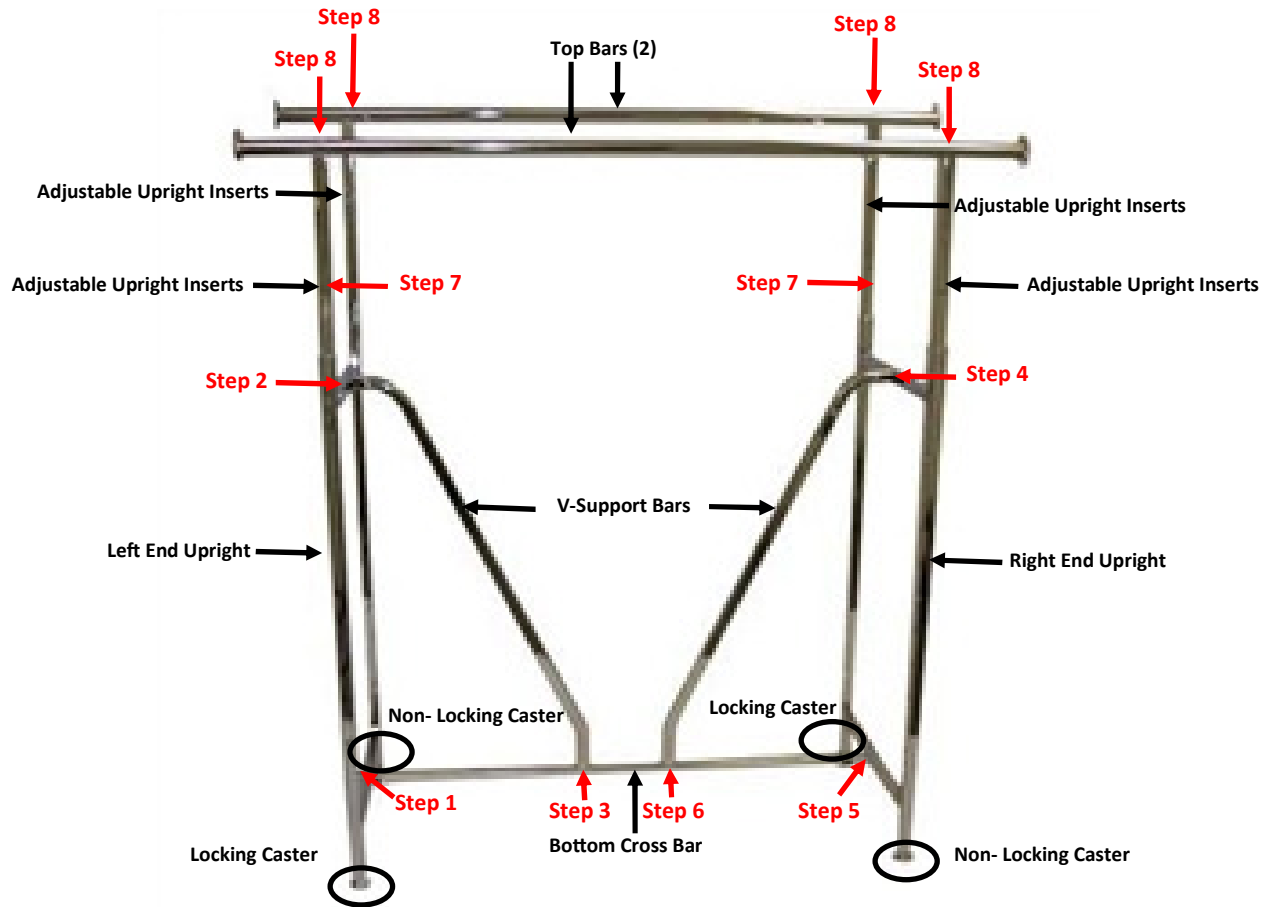


Round Screw
and washer **A**



Flat Screw **B**

Assembly Instructions for the Parallel Straight Rack



- Step 1** Ensure the holes in the Uprights are facing inside the fixture before you begin. Attach the **Bottom Cross Bar** to the left side of the **Left End Upright** using the round screw (with washer). Tighten with Allen wrench. **Do not secure to the right side with this step.**
- Step 2** Attach the **Left V-Support Bar** to the left side of the **Left End Upright** using the round screw (with washer). Tighten with Allen wrench.
- Step 3** Attach the **Left V-Support Bar** to the **Bottom Cross Bar** using the round screw (with washer). Tighten with Allen wrench.
- Step 4** Attach the **Right V-Support Bar** to the right side of the **Right End Upright** using the round screw (with washer). Tighten with Allen wrench.
- Step 5** Attach the **Bottom Cross Bar** to the right side of the **Right End Upright** using the round screw (with washer). Tighten with Allen wrench.
- Step 6** Attach the **Right V-Support Bar** to the **Bottom Cross Bar** using the round screw (with washer). Tighten with Allen wrench.
- Step 7** Insert all four **Adjustable Upright Inserts** into each of the four leg openings. Ensure the buttons are facing inside the fixture. Ensure all uprights are even.
- Step 8** Line up one of the top bars to the Adjustable Upright inserts. Secure top bar to inserts using the Flat Screw. Tighten with Allen Wrench. Repeat **Step 8** to attach the second top bar.
- Step 9** Now that the fixture is built flip the fixture over to attach casters to the bottom legs. You received two locking casters and two without. Ensure the casters are secured tightly to each leg.